

## Building the best together!

Nr. 27 TECHNICAL DATA SHEET 06.2016

## **ECOFLEKS PV Mineral**

Polyester based APP Modified Torch-On Cap Sheet



#### Introduction

ECOFLEKS PV mineral membranes are economical, high performance polyester based waterproofing materials designed to suit requirements of both new build and remedial roofing applications.

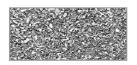
### **Product Description**

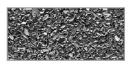
ECOFLEKS PV is a polyester based, slate covered Torch – On Cap sheet, saturated and coated with bitumen containing APP (Atactic Polypropylene) polymer modifier. The membrane carrier is a tough polyester reinforcement, giving the material excellent dimensional stability and very high mechanical strength. The upper layer is coated with slate protecting material from ultraviolet exposure and lower layer is finished with thermofusible film for fast and consistent Torch – On application.

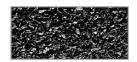
ECOFLEKS PV are reliable, environmentally friendly materials with excellent performance and economy characteristics. These products can be applied to all suitable Torch — On underlays as top layer in built up waterproofing systems. Not recommended for use as single ply waterproofing.

#### **Product Features**

- Excellent flow resistance at elevated temperature 100°C
- Guided (snowflake print) rapid melt film for accurate and consistent Torch -On application
- High resistance to foot marking
- High puncture resistance
- APP polymer modified bitumen formulated to ensure high performance
- 10 year material guarantee within approved waterproofing system
- Range of 5 mineral colours











## **Application**

ECOFLEKS PV materials can be used as cap sheet in built up waterproofing systems on new built or refurbished flat roofs as well as part of overlay systems to existing asphalt waterproofing.

ECOFLEKS PV membranes should be installed in accordance with BS 8217: 2005 Code of Practice for Reinforced bitumen membranes for roofing, constantly observing TechnoNICOL installation recommendations and guidance. ECOFLEKS PV membranes are applied by traditional Torch — On methods onto previously installed base layer/underlay, clear of any debris or sharp projections, primers shall be used to prepare substrate for achieving most effective waterproofing longevity.

The membranes should be heated carefully ensuring the complete melt of dispersible film as work proceeds and maintaining 5 mm bead extrusion from all laps. Side laps must follow the manufactured mineral free pilot selvedge with end laps at minimum of 100 mm. The cap sheet should be offset 300 mm from the underlay to avoid side build up.



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Nr. 27

### Harmonised standard

#### EN 13707:2004 + A2:2009

#### **Health and Safety**

Health and Safety should be observed at all times in accordance with HSE and Industry guidance. Specific Risk Assessments and Method Statements should be produced by contractors where necessary to ensure Working at Heights, Fire Safety and Manual Handling rules are compliant with current law and regulations. Health and safety data sheets are available for all materials on request from TechnoNICOL Technical Service Department.

### **Availability**

Product Name	Product Code	Roll Dimensions (m)	Weight (kg/m²)
ECOFLEKS PV 4.0 Kg Mineral	543735	8/10 x 1	4.0 ± 0.20
ECOFLEKS PV 4.5 Kg Mineral	48017	8/10 x 1	4.5 ± 0.20

### **Performance and Key Properties**

Properties	Test Method	Declared Performance
Reinforcement type and weight		Polyester, 140 g/m²
Maximum tensile force L/T, N/50mm	EN 12311-1	600/450±150
Elongation, %	EN 12311-1	35/35±10
Resistance to tearing (nail shank), N	EN 12310-1	180/180±50
Flow resistance at elevated temp. °C	EN 1110	≥ 100
Flexibility at low temp. °C	EN 1109	≤ 0
Watertightness, kPa	EN 1928	200
Water vapour transmission properties	EN 1931	μ=20 000
Reaction to fire	EN 13501-1:2004	Class E

### **Quality Assurance**

ECOFLEKS PV materials are manufactured following ISO 9001: 2008 Quality Management System and Environmental Management System approved to ISO 14001: 2004.

### **Technical Service and Other Products**

Specialist advise and information on other compactible products is available on www.tn-europe.com